1 2 3	ADDENDUN ISSUE DATE	
4 5 6 7	RE:	WISPIC PARKING LOT RECONSTRUCTION UNIVERSITY OF WISCONSIN MADISON MADISON, WISCONSIN
8 9 10		Division Project No. 0456-2205
10 11 12 13	BID SUBMIS May 31, 2023	SSION DUE by 1:30 P.M., BID OPENING for GPC BIDDERS: 2:00 P.M., Wednesday,
14 15 16 17 18 19	FROM:	Ayres Associates 20975 Swenson Drive, Suite 200 Waukesha, WI 53186 Phone: 262-523-4488
20 21	TO: Prospec	ctive Bidders
22 23 24 25 26 27	1, 2023 as no	m forms a part of the Contract Documents and modifies the original Contract Documents dated May ted below. Acknowledge receipt of this Addendum by inserting the number and issue date of this the blank space provided on the Bid Form. Failure to do so may subject the Bidder to on.
28 29 30 31 32	Bidders, Bid	um consists of 2 pages and the attached documents Table of Contents, GPC Instructions to Form, Specification Section 03 30 00 – Cast-In-Place Concrete, Specification Section 31 23 etural Excavation for Minor Structures, C2.1 – Demo Plan (West), C3.0 – Paving Plan West, g Plan East.
33 34	CHANGES T	O BIDDING REQUIREMENTS:
5 6 7 8		tents Excavation for Minor Structures (Section 31 23 16.16) revised from 5 pages to 4 pages. ace Concrete (Section 03 30 00) revised from 16 pages to 17 pages.
9 0 1	1. Replaced e	tions to Bidders xisting sheet B-9 with revised sheet B-9. Added note that Stormfilter is to be installed during Phase ential for long lead time.
-2 -3 -4	Bid Form 1. Replaced e	xisting sheet C-2 with revised sheet C-2.
5 6	2. Added Uni	t Price for Extra Sidewalk Removal and Replacement t Price for Extra Curb and Gutter Removal and Replacement
7 8 9	CHANGES T	O SPECIFICATIONS:
0 1 2	-	Section 01 91 01 – Commissioning Process pecification section (includes pages 1-4).
53 54 55 56 57 58		Section 01 91 02 – Commissioning Process pecification section (includes pages 1-4).

1	Specification Section 03 30 00 – Cast-In-Place Concrete			
2	1. Replaced existing sheets 1-16 with revised sheets 1-16. Added sheet 17.			
3	2. Removed Protection of Liquid Floor Treatments from Scope Part 3.			
4	3. Added Extra Sidewalk Removal and Replacement Section to Part 3 Execution.			
5	4. Added Extra Curb and Gutter Removal and Replacement Section to Part 3 Execution.			
6				
7	Specification Section 31 23 16.16 – Structural Excavation fo			
8	1. Specification section has been added to the specification mar	nual.		
9				
10	CHANGES TO DRAWINGS:			
11				
12	Drawing C2.1 – Demo Plan (West)			
13	1. Replace existing sheet with revised sheet issued with this A	1		
14	shrubs adjacent to existing light pole in order to install drain pip	pe to connect roof drains.		
15				
16	Drawing C3.0 – Paving Plan West			
17	1. Replace existing sheet with revised sheet issued with this Ad	1		
18	in location where mulch and shrubs are removed. Note update	d to specify that all lawn restoration impacted by		
19	construction shall be included in the project.			
20				
21	Drawing C3.1 – Paving Plan East			
22	1. Replace existing sheet with revised sheet issued with this A	· · ·		
23	restoration impacted by construction shall be included in the project.			
24				
25				
26	END OF ADDENI	JUM		
27				
28	Ayres Associates	The University of Wisconsin-Madison		
29	20975 Swenson Drive, Suite 200	1860 Van Hise Hall, 1220 Linden Drive		
30 21	Waukesha, WI 53186	Madison Wisconsin 53706		
31	Phone: 262-523-4488			
32				
33				

1		CONTENTS GPC BIDDERS (Rev 11/2022)	
2	UW-Madiso	n Project No. 0456-2205 / UWSA Project No. A-22-005	
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42	03 30 00	Cast-In-Place Concrete	03 30 00-17
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44	DIVISION 3	0 – COMMON WORK RESULTS FOR ALL EXTERIOR WORK	
45	Section	Title	Pages Thru
46	30 05 00	Common Work Results for All Exterior Work	30 05 00-05
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23	DIVAMINOO	bound Separately	
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26	General Note		C1.0
27	Existing Cond		C2.0
28 29	Demo Plan (V		C2.1 C2.2
29 30	Demo Plan (E Paving Plan V		C2.2 C3.0
31	Paving Plan E	C3.1	
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33	Erosion Control Plan (West)		
34	Erosion Control Plan (East)		
35	Erosion Control Details		
36 27	Grading Plan		C5.0 C5.1
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39	Utility Plan	1	C6.0
40	Construction	Details	C7.0-C7.1
41	Tree Replace	ment Plan	C8.0

<u>Retainage</u>. Retainage shall occur and be in amounts and on a schedule equal to that in the contract between (general prime contractor) and the University of Wisconsin System Administration.

4 22. COMMENCEMENT AND COMPLETION

5 The successful General Prime Contractor Bidder shall commence work on a date to be specified in a written "Notice to 6 Proceed" issued by the owner and to fully complete all the work per signed agreement of Substantial Completion no later

7 than 10/27/2023. Refer also to General Conditions for additional information in regards to time for completion.

8 9

1 2

3

The General Prime Contractor must base the Project Schedule on the schedule that the MEP Subcontractors

and General Prime Contractors bid on (in the specifications or bid instructions), unless otherwise agreed to by

11 the MEP Subcontractor. These milestones will be incorporated into the master project schedule after the Notice to

12 Proceed is issued. The schedule must include, but is not limited to, the following milestone categories as they apply to

- 13 the project:
- 14

Start Date (Month/Year)	End Date (Month/Year)	Schedule Milestones
7/2023	7/2023	Mobilization
7/2023	8/2023	Phase 1
7/2023	9/2023	Phase 2
8/2023	9/2023	Phase 3
8/2023	10/2023	Phase 4
8/2023	10/2023	Stormfilter to be Installed During Phase 4 – Note: Potential for Long Lead Time
10/2023	10/2023	Substantial Completion

15 16

17 23. WORK BY THE OWNER

The following work will be accomplished by the Owner or will be let under separate contracts and will not be included under the General Prime Contract:

20 21 **N/A**

- 21 1
- 23 ASBESTOS ABATEMENT:

24 See General Requirements, HAZARDOUS SUBSTANCES for regulatory requirements, materials testing results, and

25 General Prime Contractor's responsibility regarding ACM. If Asbestos Abatement work is contracted by Owner, GPC

shall coordinate the work of the Asbestos Abatement Contractor (AAC) to ensure construction proceeds efficiently.

ALL WORK				
RASE BID NO 1	. ALL WORK required to fully	complete the project in a	accordance with t	the Contract Docum
for the sum of (\$	5)
Enter bid amou	s unt in numeric characters only	(Example: \$9,999). See	e Instructions to E	Bidders 'Article 16 S
	r detailed instructions.			
UNIT PRICE	ES (listed below are for additions	to or deductions from ar	mount of work rec	uired under the con
	to Bidders 'Article 18 Unit Prices			
				,
Item		Unit Price		in Base Bid
	ate Below Subgrade and			<u></u>
	ce with Granular Fill			
	Section 31 20 00)	¢	Per C.Y.	1 000 C V
		φ	Fer 0.1.	1,000 0.1.
O	vtilo Eobrio			
	extile Fabric	¢	D. O.Y	4 000 0 1/
(See S	Section 31 22 16.15)	\$	Per S.Y.	1,000 S.Y.
				
	Sidewalk Removal and Replacer	ment	_	
(See S	Section 03 30 00)	\$	Per S.F.	1,000 S.F.
Extra	Curb and Gutter Removal and R	eplacement		
(500 9				
	Section 03 30 00)	\$	Per L.F.	1,000 L.F.
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SECTION 03 30 00 CAST-IN-PLACE CONCRETE **BASED ON DFD MASTER SPECIFICATION DATED 8-28-2019**

PART 1 - GENERAL

SCOPE

1 2 3 4 5 6 7 8 9 Section includes cast-in-place concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes. The work under this section consists of providing all work, materials, labor 10 equipment and supervision necessary to provide cast in-place concrete as required in these specifications and the 11 drawings.

11	drawings.
12	
13	PART 1 - GENERAL
14	Scope
15	Related Work
16	References
17	Definitions
18	Pre-Installation Meetings
19	Submittals
20	Quality Assurance
$\frac{1}{21}$	Mock up
22	Delivery, Storage, and Handling
23	Field Conditions
24	PART 2 - PRODUCTS
25	Form-facing Materials
26	Steel Reinforcement
27	Reinforcement Accessories
28	Concrete Materials
29 29	Admixtures
30	Fiber Reinforcement
31	Waterstops
32	Vapor Retarders
33	Floor And Slab Treatments
34	Liquid Floor Treatment
35	Curing Materials
36	Related Materials
37	Repair Materials
38	Concrete Mixtures, General
39	Fabricating Reinforcement
40	Concrete Mixing
41	PART 3 - EXECUTION
42	Formwork
43	Embedded Items
44	Removing And Reusing Forms
45	Shores And Reshores
46	Vapor Retarders
47	Steel Reinforcement
48	Joints
49	Waterstops
50	Concrete Placement
51	Finishing Formed Surfaces
52	Finishing Floors And Slabs
53	Quantification of Relative Humidity at 40% of Concrete Thickness
54	Quantifying Ph Level
55	Miscellaneous Concrete Items

1	Concrete Protecting And Curing			
2	Liquid Floor Treatments			
3	Joint Filling			
4	Concrete Surface Repairs			
5	Field Quality Control			
6	Extra Sidewalk Removal and Replacement			
7	Extra Curb and Gutter Removal and Replacement			
8				
9	RELATED WORK			
10	Applicable provisions of Division 1 govern work under this Section.			
11				
12	REFERENCES			
13	Incorporated Guides and References			
14	American Concrete Institute (ACI):			
15	ACI 302.1R – Guide for Concrete Floor and Slab Construction.			
16	ACI 304R – Guide for Measuring, Mixing, Transporting and Placing Concrete.			
17	ACI 304.2R - Placing Concrete by Pumping Methods.			
18	ACI 305R - Hot Weather Concreting.			
19	ACI 309R – Guide for the Consolidation of Concrete.			
20	ACI 347 – Guide to Formwork for Concrete.			
21	ACI SP-66 – ACI Detailing Manual.			
22	Specifications			
23	American Concrete Institute (ACI):			
24	ACI 117 - Specifications for Tolerances for Concrete Construction and Materials.			
25	ACI 301 - Specifications for Structural Concrete.			
26	ACI 303.1 – Specification for Cast-In-Place Architectural Concrete.			
27	ACI 306.1 – Specification for Cold Weather Concreting.			
28	ACI 308.1 – Specification for Curing Concrete.			
29	ACI 315 - Details and Detailing of Concrete Reinforcement.			
30	ACI 318 - Building Code Requirements for Structural Concrete and Commentary.			
31				
32	ASTM International (ASTM):			
33	ASTM A615 – Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete			
34	Reinforcement.			
35	ASTM A775 – Standard Specification for Epoxy-Coated Steel Reinforcing Bars.			
36	ASTM C33 – Standard Specification for Concrete Aggregates.			
37	ASTM C94 – Standard Specification for Ready-Mixed Concrete.			
38	ASTM C150 – Standard Specification for Portland Cement.			
39	ASTM C171 – Standard Specification for Sheet Materials for Curing Concrete.			
40	ASTM C260 – Standard Specification for Air-Entraining Admixtures for Concrete.			
41	ASTM C309 – Standard Specification for Liquid Membrane-Forming Compounds for Curing			
42	Concrete.			
43	ASTM C494 – Standard Specification for Chemical Admixtures for Concrete.			
44	ASTM C618 – Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for			
45	use in Concrete.			
46	ASTM C989 – Standard Specification for Slag Cement for Use in Concrete and Mortars.			
47	ASTM C1059 – Standard Specification for Latex Agents for Bonding Fresh to Hardened Concrete.			
48	ASTM D1751 – Standard Specification for Preformed Expansion Joint Filler for Concrete Paving			
49	and Structural Construction (Non-extruding and Resilient Bituminous Types).			
50	ASTM D3963 – Standard Specification for Fabrication and Jobsite Handling of Epoxy-Coated Steel			
51	Reinforcing Bars.			
52				
53				
54				

DEFINITIONS

Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash, slag cement, other pozzolans, and silica fume; materials subject to compliance with requirements.

W/C Ratio: The ratio by weight of water to cementitious materials.

Cured Concrete: The concrete strength at 28 days.

Dry Concrete: The measure of concrete at 80% relative humidity at 40% of the concrete slab-on-grade depth.

Self-Consolidating Concrete (SCC): a highly workable concrete that can flow through densely reinforced or complex structural elements under its own weight and adequately fill voids without segregation or excessive bleeding without the need for vibration.

Passing Ability: The ability of SCC to flow through openings such as the spaces between reinforcing bars without segregation or aggregate blocking.

J-Ring Test: Test used to determine the passing ability of SCC, or the degree to which the passage of concrete through
 the bars of the J-Ring apparatus is restricted.

2 J-Ring Flow: The distance of lateral flow of concrete using J-Ring in combination with a slump cone.

4 Slump Flow: Test method used to measure the unconfined flow and stability of SCC using a slump cone (upright or inverted)

Slump Flow Spread: The numerical value in inches of flow and stability of SCC using a slump cone (upright or inverted).

Slump Flow Spread: The numerical value in inches of flow determined as the average diameter of the circular deposit of SCC at the conclusion of the slump flow test.

 T_{50} Value: Time (in seconds) the edge of the concrete mass takes to reach 50 cm (20 inches) diameter from the time the mold is first raised in the slump flow test.

Stability: The ability of a concrete mixture to resist segregation of the paste from the aggregates.

Static Segregation (Segregation Factor): Segregation of the mortar from the coarse aggregate that occurs after
 placement while the concrete is still in the plastic state.

Visual Stability Index (VSI) Rating: An assessment of the homogeneity of concrete based on the visual inspection of
 the concrete sample at the end of the slump flow test.

PREINSTALLATION MEETINGS

Prior to submitting design mixtures, contractor shall hold a meeting to review detailed requirements for preparing final concrete design mixes and to establish procedures for placing, finishing, curing, and protecting concrete to meet required quality under anticipated conditions. Representatives of each entity directly concerned with cast-in-place concrete to attend, including the following:

- 50 Contractor's superintendent.
- 51 Architect
- 52 Project Construction Representative
- 53 Testing Laboratory responsible for field quality control.
- 54 Ready-mix concrete supplier.
- 55 Concrete Subcontractor.

Special concrete finish Subcontractor.

Minutes of the meeting shall be recorded, typed, reproduced and distributed by Contractor to all parties concerned
 within five working days of meeting. Minutes shall include a statement by admixture manufacturer(s) indicating that
 proposed mix design and placing can produce concrete quality required by this Section.

Contractor shall notify OWNER at least 10 days prior to scheduled date of meeting.

9 SUBMITTALS

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10 Product Data: For each type of product.

Design Mixtures: For each concrete mixture. Submit alternate design mixtures when characteristics of materials,
 Project conditions, weather, test results, or other circumstances warrant adjustments.

Indicate amounts of mixing water to be withheld for later addition at Project site.

Steel Reinforcement Shop Drawings: Placing Drawings that detail fabrication, bending, and placement. Include bar sizes, lengths, material, grade, bar schedules, stirrup spacing, bent bar diagrams, bar arrangement, splices and laps, mechanical connections, tie spacing, hoop spacing, and supports for concrete reinforcement.

21 Material Certificates: For each of the following, signed by manufacturers:

- 22 Cementitious materials.
- 23 Admixtures.
- 24 Steel reinforcement and accessories.
- 25 Fiber reinforcement.
- 26 Waterstops.
- 27 Curing compounds.
- 28 Bonding agents.
- 29 Adhesives.
- 30 Vapor retarders.
- 31 Semirigid joint filler.
- 32 Joint-filler strips.
- 33 Repair materials.34
- Material Test Reports: For the following, from a qualified testing agency, indicating compliance with requirements:
 Aggregates
- 38 Field quality-control reports.

40 **QUALITY ASSURANCE**

Installer Qualifications: A qualified installer who employs on Project personnel qualified as ACI-certified Flatwork
 Technician and Finisher and a supervisor who is an ACI-certified Concrete Flatwork Technician.

Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies
 with ASTM C 94/C 94M requirements for production facilities and equipment.

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47 Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."
 48

- Testing Agency Qualifications: An independent agency,[acceptable to authorities having jurisdiction,] qualified according to ASTM C 1077 and ASTM E 329 for testing indicated.
- 51

Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to
 ACI CP-1 or an equivalent certification program.

3 Laboratory Testing Technician, Grade II. 4 5 6 **DELIVERY, STORAGE, AND HANDLING** Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage.[Avoid 7 damaging coatings on steel reinforcement.] 8 9 FIELD CONDITIONS 10 Cold-Weather Placement: Comply with ACI 306.1 and as follows. Protect concrete work from physical damage or 11 reduced strength that could be caused by frost, freezing actions, or low temperatures. 12 13 When average high and low temperature is expected to fall below 40 deg F for three successive days, maintain 14 delivered concrete mixture temperature within the temperature range required by ACI 301. 15 16 Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade 17 or on subgrade containing frozen materials. 18 19 Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators 20 unless otherwise specified and approved in mixture designs. 21 22 Hot-Weather Placement: Comply with ACI 301 and as follows: 23 24 Maintain concrete temperature below 90 deg F at time of placement. Chilled mixing water or chopped ice 25 may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing 26 water. Using liquid nitrogen to cool concrete is Contractor's option. 27 28 Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly 29 moist without standing water, soft spots, or dry areas. 30 31 32 **PART 2 - PRODUCTS** 33 34 35 FORM-FACING MATERIALS 36 Smooth-Formed Finished Concrete: Form-facing panels that provide continuous, true, and smooth concrete surfaces. 37 38 Furnish in largest practicable sizes to minimize number of joints. 39 40 Plywood, metal, or other approved panel materials. 41 42 Rough-Formed Finished Concrete: Plywood, lumber, metal, or another approved material. Provide lumber dressed on 43 at least two edges and one side for tight fit. 44 45 Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch, minimum. 46 47 Form-Release Agent: Commercially formulated form-release agent that does not bond with, stain, or adversely affect 48 concrete surfaces and does not impair subsequent treatments of concrete surfaces. 49 50 Formulate form-release agent with rust inhibitor for steel form-facing materials. 51 52 Form Ties: Factory-fabricated, removable or snap-off glass-fiber-reinforced plastic or metal form ties designed to 53 resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal. 54 Furnish units that leave no corrodible metal closer than 1 inch to the plane of exposed concrete surface. 55

Personnel performing laboratory tests shall be ACI-certified Concrete Strength Testing Technician and Concrete

Laboratory Testing Technician, Grade I. Testing agency laboratory supervisor shall be an ACI-certified Concrete

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1	Furnish ties that, when removed, leave holes no larger than 1 inch in diameter in concrete surface.
2 3 4	Furnish ties with integral water-barrier plates to walls indicated to receive dampproofing or waterproofing.
5	STEEL REINFORCEMENT
6 7	Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
8 9 10	Reinforcing Bars: ASTM A 615/A 615M, Grade 60 , deformed and smooth dowels, as shown on the drawings.
11 12 13	Plain-Steel Welded-Wire Reinforcement: ASTM A 1064/A 1064M, plain, fabricated from as-drawn steel wire into flat sheets.
14	CONCRETE MATERIALS
15	Source Limitations: Obtain each type or class of cementitious material of the same brand from the same manufacturer's
16 17	plant, obtain aggregate from single source, and obtain admixtures from single source from single manufacturer.
18	Cementitious Materials:
19 20	Portland Cement: ASTM C 150/C 150M, Type I, Type II, or Type I/II, gray.
20	Fly Ash: ASTM C 618, Class F or C.
22	
23	Slag Cement: ASTM C 989/C 989M, Grade 100 or 120.
24 25 26	Blended Hydraulic Cement: ASTM C 595/C 595M, Type IS, portland blast-furnace slag.
27 28 29	Normal-Weight Aggregates: ASTM C 33/C 33M, Class 3S coarse aggregate or better, graded. Provide aggregates from a single source with documented service record data of at least 10 years' satisfactory service in similar applications and service conditions using similar aggregates and cementitious materials.
30 31 32	Maximum Coarse-Aggregate Size: 3/4 inch nominal.
32 33 34	Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
35	ADMIXTURES
36 37	Admixtures to be used in the concrete mixture shall be submitted for approval as part of the mixture design. No other admixtures will be allowed except those listed without the Architect's approval.
38 39	Air-Entraining Admixture: ASTM C 260/C 260M.
40 41 42 43	Chemical Admixtures: Certified by manufacturer to be compatible with other admixtures and that do not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.
44 45	Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
46 47 48	Retarding Admixture: ASTM C 494/C 494M, Type B.
49 50	Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type D.
51 52 53	Water: ASTM C 94/C 94M and potable.
55 54	CURING MATERIALS
55	Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.

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1 2 3	Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. when dry.
4 5 6 7	Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet. Water: Potable.
7 8 9	Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, dissipating.
10 11 12	RELATED MATERIALS Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber or as noted on the detail drawings .
13 14 15	Bonding Agent: ASTM C 1059/C 1059M, Type II, nonredispersible, acrylic emulsion or styrene butadiene.
16 17	Epoxy Bonding Adhesive: ASTM C 881, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade to suit requirements.
18	
19	CONCRETE MIXTURES, GENERAL
20	Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture
21	or field test data, or both, according to ACI 301.
22	
23	Use a qualified independent testing agency for preparing and reporting proposed mixture designs based on
24	laboratory trial mixtures.
25 26 27 28 29	Cementitious Materials:Use fly ash, pozzolan, slag cement, and silica fume as needed to reduce the total amount of portland cement, which would otherwise be used, by not less than 40 percent. Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
29 30 31	Fly Ash: 25 percent.
32 33	Combined Fly Ash and Pozzolan: 25 percent.
34 35	Slag Cement: 50 percent.
36 37	Combined Fly Ash or Pozzolan and Slag Cement: 50 percent portland cement minimum, with fly ash or pozzolan not exceeding 25 percent.
38	pozzonal not okoodaling zo poroenti
39 40	Silica Fume: 10 percent.
41 42 43	Combined Fly Ash, Pozzolans, and Silica Fume: 35 percent with fly ash or pozzolans not exceeding 25 percent and silica fume not exceeding 10 percent.
44 45 46	Combined Fly Ash or Pozzolans, Slag Cement, and Silica Fume: 50 percent with fly ash or pozzolans not exceeding 25 percent and silica fume not exceeding 10 percent.
47 48	Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
49 50	Admixtures: Use admixtures according to manufacturer's written instructions.
50 51 52	Use water-reducing admixture in concrete, as required, for placement and workability.

Use water-reducing and -retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.

Use water-reducing admixture in pumped concrete, concrete for heavy-use industrial slabs and parking structure slabs, concrete required to be watertight, and concrete with a w/c ratio below 0.50.

Use corrosion-inhibiting admixture in concrete mixtures where indicated.

CONCRETE MIXTURE SCHEDULE

			Slump Before			Air	
	Type of	Min. Comp Strength @ 28 Days	addn. of HRWR (in. +/-	Max. Agg. Size	Water Cement Ratio	Entrain- ment % +/-	
Class	Construction	(PSI)	1 in.)	(in.)		11/2%	Notes
2b	Exterior Site concrete	4500	3	0.75	0.44	6.0	(2)(4)(6)
10	Utility Concrete	4500	3	0.75	0.48	6.0	(2)(3)
10a	Utility Concrete	4500	See S	CC requirer	nents below		(7)

Notes:

- (1) Use a maximum of 30% replacement of portland cement with ground granulated blast-furnace slag and fly ash at a 1:1 ratio, up to 350 pounds per cubic yard, with a maximum 25% fly ash. If fly ash is used alone, limit the maximum replacement to 25%.
- (2) High-Range, Water-Reducing Admixture may be used in mixture.

7 FABRICATING REINFORCEMENT

Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

0 CONCRETE MIXING

- Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94/C 94M[and ASTM C 1116/C 1116M], and furnish batch ticket information.
- When air temperature is between 85 and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.

Project-Site Mixing: Measure, batch, and mix concrete materials and concrete according to ASTM C 94/C 94M. Mix
 concrete materials in appropriate drum-type batch machine mixer.

- For mixer capacity of 1 cu. yd. or smaller, continue mixing at least 1-1/2 minutes, but not more than 5 minutes
 after ingredients are in mixer, before any part of batch is released.
 - For mixer capacity larger than 1 cu. yd., increase mixing time by 15 seconds for each additional 1 cu. yd..

1 2 3 4	Provide batch ticket for each batch discharged and used in the Work, indicating Project identification name and number, date, mixture type, mixture time, quantity, and amount of water added. Record approximate location of final deposit in structure.
5	
6 7	PART 3 - EXECUTION
8	FORMWORK INSTALLATION
9	Design, erect, shore, brace, and maintain formwork, according to ACI 301, to support vertical, lateral, static, and
10 11	dynamic loads, and construction loads that might be applied, until structure can support such loads.
12 13	Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117.
13	Limit concrete surface irregularities, designated by ACI 347 as abrupt or gradual, as follows:
15 16	Class A, 1/8 inch for smooth-formed finished surfaces.
17 18	Class B, 1/4 inch for rough-formed finished surfaces.
19 20	Construct forms tight enough to prevent loss of concrete mortar.
20 21	Construct forms for easy removal without hammering or prying against concrete surfaces. Provide crush or wrecking
22	plates where stripping may damage cast-concrete surfaces. Provide top forms for inclined surfaces steeper than 1.5
23	horizontal to 1 vertical.
25 26	Install keyways, reglets, recesses, and the like, for easy removal.
24 25 26 27 28	Do not use rust-stained steel form-facing material.
29 30 31	Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces. Provide and secure units to support screed strips; use strike-off templates or compacting-type screeds.
32 33 34	Provide temporary openings for cleanouts and inspection ports where interior area of formwork is inaccessible.
35	Close openings with panels tightly fitted to forms and securely braced to prevent loss of concrete mortar. Locate
36 37	temporary openings in forms at inconspicuous locations.
38 39	Chamfer exterior corners and edges of permanently exposed concrete.
40 41	Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work.
42 43	Determine sizes and locations from trades providing such items.
44 45 46	Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.
47 48 49	Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.
50 51	Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.

1	
2	EMBEDDED ITEM INSTALLATION
3	Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or
4	supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished
5	with items to be embedded.
6 7	Jestell englisher rede commetally leasted to elevations required and completing with televances in Section 7.5
7 8	Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5
o 9	of AISC 303.
9 10	Install generate to generic water generating and to generic through wall flashings in outer face of concepts from a
10	Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.
12	at exterior waits, where mashing is shown at miters, shen angles, and other conditions.
12	Install dovetail anchor slots in concrete structures as indicated.
13	instan dovetan anchor slots in concrete structures as indicated.
15	REMOVING AND REUSING FORMS
16	General: Formwork for sides of beams, walls, columns, and similar parts of the Work that does not support weight of
17	concrete may be removed after cumulatively curing at not less than 50 deg F for 24 hours after placing concrete.
18	Concrete has to be hard enough to not be damaged by form-removal operations, and curing and protection operations
19	need to be maintained.
20	
21	Leave formwork for beam soffits, joists, slabs, and other structural elements that support weight of concrete
22	in place until concrete has achieved at least 70 percent of its 28-day design compressive strength.
23	
24	Remove forms only if shores have been arranged to permit removal of forms without loosening or disturbing
25	shores.
26	
27	Clean and repair surfaces of forms to be reused in the Work. Split, frayed, delaminated, or otherwise damaged form-
28	facing material are not acceptable for exposed surfaces. Apply new form-release agent.
29	
30	When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints. Align and secure joints
31	to avoid offsets. Do not use patched forms for exposed concrete surfaces unless approved by Architect.
32	
33	VAPOR-RETARDER INSTALLATION
34	Sheet Vapor Retarders: Place, protect, and repair sheet vapor retarder according to ASTM E 1643 and manufacturer's
35	written instructions.
36	
37	Lap joints 6 inches and seal with manufacturer's recommended tape.
38	
39	Bituminous Vapor Retarders: Place, protect, and repair bituminous vapor retarder according to manufacturer's written
40 41	instructions.
41	STEEL REINFORCEMENT INSTALLATION
43	General: Comply with CRSI's "Manual of Standard Practice" for fabricating, placing, and supporting reinforcement.
44	Scheral. Comply with CKS1's Manual of Standard Fractice for fabricating, placing, and supporting femiorement.
45	Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials that reduce bond to concrete.
46	clour femorement of foose fust and min source outlin, fee, and other foreign materials that feduce bond to concrete.
47	Accurately position, support, and secure reinforcement against displacement. Locate and support reinforcement with
48	bar supports to maintain minimum concrete cover. Do not tack weld crossing reinforcing bars.
49	· · · · · · · · · · · · · · · · · · ·
50	Weld reinforcing bars according to AWS D1.4/D 1.4M, where indicated.
51	
52	Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.
53	Install welded-wire reinforcement in longest practicable lengths on bar supports spaced to minimize sagging. Lap
54	edges and ends of adjoining sheets at least one mesh spacing. Offset laps of adjoining sheet widths to prevent
55	continuous laps in either direction. Lace overlaps with wire.

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Epoxy-Coated Reinforcement: Repair cut and damaged epoxy coatings with epoxy repair coating according to ASTM D 3963/D 3963M. Use epoxy-coated steel wire ties to fasten epoxy-coated steel reinforcement.

Zinc-Coated Reinforcement: Repair cut and damaged zinc coatings with zinc repair material according to ASTM A 780/A 780M. Use galvanized-steel wire ties to fasten zinc-coated steel reinforcement.

JOINTS

General: Construct joints true to line with faces perpendicular to surface plane of concrete.

Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.

Place joints perpendicular to main reinforcement. Continue reinforcement across construction joints unless otherwise indicated. Do not continue reinforcement through sides of strip placements of floors and slabs.

Form keyed joints as indicated. Embed keys at least 1-1/2 inches into concrete.

Locate joints for beams, slabs, joists, and girders in the middle third of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.

Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.

Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.

Use epoxy-bonding adhesive at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.

Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least **one-Third** of concrete thickness as follows:

Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint to a radius of 1/8 inch. Repeat grooving of contraction joints after applying surface finishes.

Eliminate groover tool marks on concrete surfaces.

Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamondrimmed blades. Cut 1/8-inch- wide joints into concrete when cutting action does not tear, abrade, or otherwise damage surface and before concrete develops random contraction cracks.

Isolation Joints in Slabs-on-Grade: After removing formwork, install joint-filler strips at slab junctions with vertical
 surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.

Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface unless otherwise indicated.

Terminate full-width joint-filler strips not less than 1/2 inch or more than 1 inch below finished concrete surface where joint sealants, specified in Section 079200 "Joint Sealants," are indicated.

Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.

54 Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt coat one-55 half of dowel length to prevent concrete bonding to one side of joint.

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1	
2	CONCRETE PLACEMENT
3	Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that
4	required inspections are completed.
5	
6	Do not add water to concrete during delivery, at Project site, or during placement unless approved by Architect.
7	Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301.
8	
9	Do not add water to concrete after adding high-range water-reducing admixtures to mixture.
10	
11	Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete is placed on
12	concrete that has hardened enough to cause seams or planes of weakness. If a section cannot be placed continuously,
13	provide construction joints as indicated. Deposit concrete to avoid segregation.
14	
15	Deposit concrete in horizontal layers of depth not to exceed formwork design pressures and in a manner to
16	avoid inclined construction joints.
17	
18	Consolidate placed concrete with mechanical vibrating equipment according to ACI 301.
19	
20	Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly
21	spaced locations to rapidly penetrate placed layer and at least 6 inches into preceding layer. Do not insert
22	vibrators into lower layers of concrete that have begun to lose plasticity. At each insertion, limit duration of
23 24	vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other
24	embedded items without causing mixture constituents to segregate.
25	
26	Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints,
27	until placement of a panel or section is complete.
28	Consolidate concrete during placement operations, so concrete is thoroughly worked around reinforcement
29	and other embedded items and into corners.
30	Maintain and Company of the second size of the second states and the
31	Maintain reinforcement in position on chairs during concrete placement.
32	Consol alab angle and addited and addited and affile affile angle alarstic and
33 24	Screed slab surfaces with a straightedge and strike off to correct elevations.
34	Slama and a second for multi-tal during as have as entired
35 36	Slope surfaces uniformly to drains where required.
30 37	Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before
38	excess bleedwater appears on the surface. Do not further disturb slab surfaces before starting finishing
38 39	operations.
40	operations.
40 41	FINISHING FORMED SURFACES
42	FINDING FORMED SURFACES
43	Smooth-Formed Finish: As-cast concrete texture imparted by form-facing material, arranged in an orderly and
44	symmetrical manner with a minimum of seams. Repair and patch tie holes and defects. Remove fins and other
45	projections that exceed specified limits on formed-surface irregularities.
46	projections that exceed spectrice mints on formed surface megatamiles.
47	Apply to concrete surfaces exposed to public view, or to be covered with a coating or covering material
48	applied directly to concrete.
49	
50	
51	Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed
52	surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface
53	treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.

1 2	FINISHING SLABS
	General: Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
5	
6 7 8	Float Finish: Consolidate surface with power-driven floats or by hand floating if area is small or inaccessible to power- driven floats. Restraighten, cut down high spots, and fill low spots. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture.
9	
10	Apply float finish to surfaces to receive trowel finish.
11 12	
13 14	Broom Finish: Apply a broom finish to exterior concrete platforms, steps, ramps, and elsewhere as indicated.
15 16	Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route. Coordinate required final finish with Architect before application.
17	
18	MISCELLANEOUS CONCRETE ITEM INSTALLATION
19 20	Filling In: Fill in holes and openings left in concrete structures after work of other trades is in place unless otherwise
20 21 22	indicated. Mix, place, and cure concrete, as specified, to blend with in-place construction. Provide other miscellaneous concrete filling indicated or required to complete the Work.
23	Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling
24 25	surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
26	CONCRETE PROTECTING AND CURING
27	General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with
28 29	ACI 306.1 for cold-weather protection and ACI 301 for hot-weather protection during curing.
30	Evaporation Retarder: Apply evaporation retarder to unformed concrete surfaces if hot, dry, or windy conditions cause
31 32	moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.
33 34	Formed Surfaces: Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar
35 36	surfaces. If forms remain during curing period, moist cure after loosening forms. If removing forms before end of curing period, continue curing for remainder of curing period.
37	
38 39	Unformed Surfaces: Begin curing immediately after finishing concrete. Cure unformed surfaces, including floors and slabs, concrete floor toppings, and other surfaces.
40	
41	Cure concrete according to ACI 308.1, by one or a combination of the following methods:
42	
43 44	Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
44 45	Water.
46	Continuous water-fog spray.
47	Commuous water rog spray.
48	Absorptive cover, water saturated, and kept continuously wet. Cover concrete surfaces and
49	edges with 12-inch lap over adjacent absorptive covers.
50	
51	Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing
52	concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by
53 54	waterproof tape or adhesive. Cure for not less than seven days. Immediately repair any holes or tears during curing period using cover material and waterproof tape
54 55	curing period, using cover material and waterproof tape.
55	

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Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating and repair damage during curing period.

CONCRETE SURFACE REPAIRS

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5 6 Defective Concrete: Repair and patch defective areas when approved by Architect. Remove and replace concrete that 7 cannot be repaired and patched to Architect's approval. 8

Patching Mortar: Mix dry-pack patching mortar, consisting of 1 part portland cement to 2-1/2 parts fine aggregate passing a No. 16 sieve, using only enough water for handling and placing.

12 Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, 13 honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot 14 be removed by cleaning. 15

> Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch in any dimension to solid concrete. Limit cut depth to 3/4 inch. Make edges of cuts perpendicular to concrete surface. Clean, dampen with water, and brush-coat holes and voids with bonding agent. Fill and compact with patching mortar before bonding agent has dried. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.

> Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement so that, when dry, patching mortar matches surrounding color. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching.

Compact mortar in place and strike off slightly higher than surrounding surface.

Repair defects on concealed formed surfaces that affect concrete's durability and structural performance as determined by Architect.

31 Repairing Unformed Surfaces: Test unformed surfaces, such as floors and slabs, for finish and verify surface 32 tolerances specified for each surface. Correct low and high areas. Test surfaces sloped to drain for trueness of slope 33 and smoothness; use a sloped template. 34

> Repair finished surfaces containing defects. Surface defects include spalls, popouts, honeycombs, rock pockets, crazing and cracks in excess of 0.01 inch wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.

After concrete has cured at least 14 days, correct high areas by grinding.

Correct localized low areas during or immediately after completing surface finishing operations by cutting out low areas and replacing with patching mortar. Finish repaired areas to blend into adjacent concrete.

Correct other low areas scheduled to receive floor coverings with a repair underlayment. Prepare, mix, and apply repair underlayment and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface. Feather edges to match adjacent floor elevations.

48 Correct other low areas scheduled to remain exposed with a repair topping. Cut out low areas to ensure a 49 minimum repair topping depth of 1/4 inch to match adjacent floor elevations. Prepare, mix, and apply repair 50 topping and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and 51 level surface. 52

53 Repair defective areas, except random cracks and single holes 1 inch or less in diameter, by cutting out and 54 replacing with fresh concrete. Remove defective areas with clean, square cuts and expose steel reinforcement 55 with at least a 3/4-inch clearance all around. Dampen concrete surfaces in contact with patching concrete and

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1 2 3 4	apply bonding agent. Mix patching concrete of same materials and mixture as original concrete, except without coarse aggregate. Place, compact, and finish to blend with adjacent finished concrete. Cure in same manner as adjacent concrete.
5 6 7 8	Repair random cracks and single holes 1 inch or less in diameter with patching mortar. Groove top of cracks and cut out holes to sound concrete and clean off dust, dirt, and loose particles. Dampen cleaned concrete surfaces and apply bonding agent. Place patching mortar before bonding agent has dried. Compact patching mortar and finish to match adjacent concrete. Keep patched area continuously moist for at least 72 hours.
9 10 11	Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar. Repair materials and installation not specified above may be used, subject to Architect's approval.
12 13	FIELD QUALITY CONTROL
14 15 16 17	Testing Agency: Engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports.
18 19 20	Concrete Tests: Testing of composite samples of fresh concrete obtained according to ASTM C 172/C 172M shall be performed according to the following requirements:
	Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd., but less than 25 cu. yd., plus one set for each additional 50 cu. yd. or fraction thereof.
21 22 23 24 25 26 27 28	Testing Frequency: Obtain at least one composite sample for each 100 cu. yd. or fraction thereof of each concrete mixture placed each day.
29	When frequency of testing provides fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
30 31	Petrographic Analysis: One test for each day's pour. Perform additional tests when concrete consistency appears to change. Analysis
32	shall include the following:
32 33 34 35	 Water/Cement ratio and porosity distribution Air content and distribution
36 37	Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
38 39 40 41	For SCC; test slump flow in accordance with ASTM C1611. Cone can be used either upright or inverted. Same procedure shall be followed throughout project.
42	For SCC; tester shall record the Visual Stability Index (VSI)
43 44 45 46	Air Content: ASTM C 231/C 231M, pressure method, for normal-weight concrete; [ASTM C 173/C 173M, volumetric method, for structural lightweight concrete;]one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
47 48 49 50	Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F and below or 80 deg F and above, and one test for each composite sample.
51 52	Unit Weight: ASTM C 567/C 567M, fresh unit weight of structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
53 54 55	Compression Test Specimens: ASTM C 31/C 31M.

1 2	Cast and laboratory cure two sets of two standard cylinder specimens for each composite sample.
2 3 4	Cast and field cure two sets of two standard cylinder specimens for each composite sample.
4 5 6	Compressive-Strength Tests: ASTM C 39/C 39M; test one set of two laboratory-cured specimens at 7 days and one set of two specimens at 28 days.
7	set of two specifiens at 26 days.
, 8 9	Test one set of two field-cured specimens at 7 days and one set of two specimens at 28 days.
10 11 12	A compressive-strength test shall be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.
13 14 15	When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
16 17 18 19	Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.
20 21 22 23 24	Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
24 25	both 7- and 28-day tests.
26 27	Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.
28 29 30 31	Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42/C 42M or by other methods as directed by Architect.
32 33 34 35	Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.
36 37 38	Measure floor and slab flatness and levelness according to ASTM E 1155 within 48 hours of finishing.
39 40	EXTRA SIDEWALK REMOVAL AND REPLACEMENT
41 42 43	Extra sidewalk removal shall be completed only when directed by the Project Representative. The Con- tractor shall not be compensated for any unauthorized sidewalk removal and replacement. Measure and document sidewalk removal and replacement areas in consultation with Project Representative.
44 45 46	Remove sidewalk and base specified by A/E or DFD Project Representative using equipment.
46 47 48 49	Sidewalk areas shall be backfilled with 6" of thick aggregate base, as noted in Construction Details, and compacted to 95% modified proctor density. Sidewalk to be replaced as noted in Construction Details.
50 51 52 53	Sidewalk removal and replacement work shall include all materials, labor, equipment and supervision necessary to remove the sidewalk and base and replaced with new concrete sidewalk. Sidewalk shall be measured in its original position. The cost of the extra sidewalk removal and replacement is incidental to the unit price item for Extra Sidewalk Removal and Replacement.

1 2

EXTRA CURB AND GUTTER REMOVAL AND REPLACEMENT

34 Extra curb and gutter removal shall be completed only when directed by the Project Representative. The

5 Contractor shall not be compensated for any unauthorized curb and gutter removal and replacement.

Measure and document curb and gutter removal and replacement areas in consultation with Project Repre sentative.

8

9 Remove curb and gutter and base specified by A/E or DFD Project Representative using equipment.

10

11 Curb and gutter areas shall be backfilled with 6" of thick aggregate base, as noted in Construction Details,

and compacted to 95% modified proctor density. Curb and gutter to be replaced as noted in Construction

- 13 Details.
- 14

15 Curb and gutter removal and replacement work shall include all materials, labor, equipment and supervi-

16 sion necessary to remove the curb and gutter and base and replaced with new concrete curb and gutter.

17 Curb and gutter shall be measured in its original position. The cost of the extra curb and gutter removal

- and replacement is incidental to the unit price item for Extra Curb and Gutter Removal and Replacement.
- 19

20

21

END OF SECTION

1 2 3 4		SECTION 31 23 16.16 STRUCTURAL EXCAVATION FOR MINOR STRUCTURES BASED ON DFD MASTER SPECIFICATION DATED 09/01/2015
5		PART 1 - GENERAL
6 7 8	SCOPE	
9 10 11 12 13	supervision nece	this section shall consist of providing all work, materials, labor, equipment, and essary to complete trenching for utilities and other work, as required in these specifications, and as otherwise deemed necessary to complete the work. Included are the following
13 14 15 16 17		
17 18 19 20 21	Qualit PART 2 - MATI Granu	y Assurance
22 23 24 25	PART 3 - EXEC Prepar Dewat Excav	CUTION ration ering ation
26 27 28 29 30	Constr	ng Surface Approval Fuction of Foundations, Footings and Slabs Ill and Compaction Fation
31 32	RELATED WC	
33 34		isions of Division 1 govern work under this Section.
35 36 37	Section 30 05 00 Section 31 20 00	
38 39 40	Section 31 23 16 Section 31 25 00	5.13 – Trenching) – Erosion Control
41 42	REFERENCE S	STANDARDS
43 44 45 46 47	American Societ D422-63 D4318 D698	ty for Testing and Materials (ASTM): Standard Test Method for Particle Size Analysis of Soils Standard Test Methods for Liquid Limit, Plastic Limit and Plasticity Index of Soils Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft-lbf/ft ³)
48 49 50	D1140 D1557	Standard Test Methods for Determining the Amount of Material Finer than 75-μm (No. 200) Sieve in Soils by Washing Standard Test Method for Laboratory Compaction Characteristics of Soil Using Modified
50 51 52	D1337 D2922	Effort (56,000 ft-lbf/ft ³) Standard Test Methods for Density of Soil and Soil-Aggregate In-Place by Nuclear
53 54 55	D3017	Methods (Shallow Depth) Standard Test Method for Water Content of Soil and Rock In-Place by Nuclear Methods (Shallow Depth)

D4253	Standard Test Methods for Maximum Index Density and Unit Weight of Soils Using a
	Vibratory Table
D6938	Standard Test Method for In-Place Density and Water Content of Soil and Soil-
	Aggregate by Nuclear Methods (Shallow Depth)
D6913	Standard Test Methods for Particle-Size Distribution (Gradation) of Soils Using Sieve
	Analysis
E329	Standard Specification for Agencies Engaged in Construction Inspection, Testing, or
	Special Inspection

QUALITY ASSURANCE

The Contractor's construction materials testing personnel shall complete material testing as outlined in Table 31 23 16.16 -1.

Table 31 23 16.16 -1 Material Test Required Test/Sample Frequency Granular or ASTM D422-63Standard Test Method for Particle Size 0 tests: 0-500 cy Structural Backfill⁽¹⁾ Analysis of Soils 1 test: 500-3000 cy ASTM D1140 Standard Test Methods for Amount of Material " in Soils Finer than No. 200 (75-µm) Sieve in Soils by Washing Granular or ASTM D6938 Standard Test Methods for In-Place Density 0 tests: 0-500 cy Structural Backfill and Water Content of Soil and Soil-Aggregate in Place by 1 test: 500-3000 cy *Nuclear Methods (Shallow Depth)*

Tests shall meet the requirements for gradation as listed in WisDOT Section 209.2 and 210.2.

PART 2 - MATERIALS

GRANULAR FILL

Clean material meeting the requirements of "Grade 1" or "Grade 2" granular backfill as defined in WisDOT Section 209.2.1.

STRUCTURAL FILL

Clean material meeting the requirements of "Structure Backfill" as defined in WisDOT Section 210.2.1.

PART 3 - EXECUTION

PREPARATION

Review drawings and prepare work plan and schedule. Coordinate any necessary interruptions in utility service with DFD Project Representative, in accordance with other specification sections.

Contact Diggers Hotline. Locate and protect utilities, structures, pavement, trees, landscaping, benchmarks and other features in the work area.

Layout work according to drawings. Establish and transfer lines and grades as necessary to complete the work.

Remove topsoil from work area in accordance with Section 31 20 00 – Earthwork. Sawcut and remove
 pavement from work area in accordance with Section 02 41 13 – Demolition.

1

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(1)

1 2	Support existing buildings, utilities and structures as necessary prior to beginning building excavation.
2 3 4	Grade area surrounding excavation to drain water away from excavation.
5	DEWATERING
6 7 8	Dewatering shall be completed in accordance with Section 31 23 19 – Dewatering.
9	EXCAVATION
10	
11 12	Excavate to elevations and dimensions necessary to complete construction. Excavations shall be sufficiently deep to provide for foundations, footings, slabs, and any required base material.
13 14 15	Do not excavate material from under the 45 degree bearing splay beneath existing foundations or footings.
16 17 18	Notify DFD Project Representative if correction of unauthorized excavation or over-excavation is necessary. Said excavations will be corrected based on recommendations of DFD Project Representative or DFD's geotechnical consultant. Contractor will be responsible for all costs associated with correcting these
19	excavations, including fees charged by DFD's geotechnical consultant.
20	
21	Segregate the various materials excavated. Reserve material meeting the requirements of backfill for the
22	project location. Excavated material that does not meet the requirements of backfill, and excess excavated
23	material, shall be removed from the site and disposed by the contractor unless directed otherwise by other
24	specification sections or the DFD Project Representative.
25	
25 26	Locate bedding, backfill and spoil piles in accordance with OSHA requirements, and so that it does not
27	interfere with public travel, adjacent landowners or other construction activities.
28	
29	BEARING SURFACE REVIEW
30	
31	Prior to over-excavating below the proposed bearing surface grade, or modifying bearing surface soil,
32	contact DFD Project Representative to schedule inspection. Provide minimum of 24 hours confirmed
33	notice.
34	
35	Provide smooth soil surface at bearing surface grade, unless otherwise required by site-specific
36	geotechnical reports. Hand trim excavation, remove loose material, lumped subsoil, rock and boulders
37	from the bearing surface.
38	
39	Once the bearing surface grade is established, protect the soils from becoming saturated, frozen, or
40	adversely altered. Do not allow soils from the sidewall of the excavation to spall and fall onto the bearing
41	surface.
42	
43	CONSTRUCTION OF FOUNDATIONS, FOOTINGS AND SLABS
44	
	Construct foundations, footings and slabs in accordance with the drawings and pertinent specification
45	
46	sections.
47	
48	Do not allow excavation sidewall soils to spall into excavation.
49	
50	Do not allow water to collect in excavation.
51	
52	Protect base of excavation from freezing.
53	
54	Install waterproofing and foundation drainage system in accordance with drawings.
55	
56	

BACKFILL AND COMPACTION

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Remove all forms, bracing, staking and other construction materials from the excavation prior to initiating backfilling.

6 Excavation shall be reasonably free of water prior to beginning backfilling. Do not place material on 7 frozen surfaces or use frozen material.

Backfill excavation using the material specified on Table 31 23 16.16 - 2, or as shown on the drawings.

Compact fill material as required by Table 31 23 16.16 - 2 for the given use.

Moisture condition backfill material as necessary to achieve density required for given use.

Place and compact material to minimize settlement and avoid damage to structures, pipes, utility lines and other features. Hand-place and compact material as necessary.

Place backfill simultaneously on both sides of structures.

Backfill trenches to elevations shown on the drawings; allow for placement of base course, pavements, and topsoil as required by the drawings and other Contract Documents. Where final restoration will be delayed, backfill excavation to existing grade to provide a safe, free-draining surface.

It the responsibility of the Contractor to provide all necessary compaction equipment and other grading equipment that may be required to obtain the specified density. Vibratory plate or tamping type walk behind compactors will be required whenever backfill is placed adjacent to structures, pipes, utility lines and other features.

Flooding or jetting of backfill material for compaction purposes is not allowed.

Table 31 23 16.16 -2							
Maximum Minimum							
	Required	Compacted Lift	Proctor	Minimum Relative			
Location	Material	Thickness	Compaction	Density ^(a)			
Areas Beneath Footings, Floor	Structural						
Slabs, or Structures	Fill	6"	95% Modified	70%			
Footing, Foundation and Structure	Structural						
Backfill	Fill	6"	95% Modified	70%			
Areas Beneath Existing or	Granular						
Proposed Pavement (Roads,	Fill	8"	90% Modified	60%			
Drives, Walks)							
Turf Areas	Earth Fill	12"	85 % Modified	50%			

T-11. 21 22 16 16 2

Minimum relative density as determined by ASTM D-4253-00 for coarse-grained soils with less than 15% by mass passing the No. 200 sieve. Applicable only when minimum proctor compaction cannot be achieved.

RESTORATION

Restore structure excavation to proposed grades and surfaces as soon as practicable after backfilling.

Remove excess backfill and spoil material from the site as soon as possible after backfilling is complete, but no later than 2 calendar days after backfilling is complete.

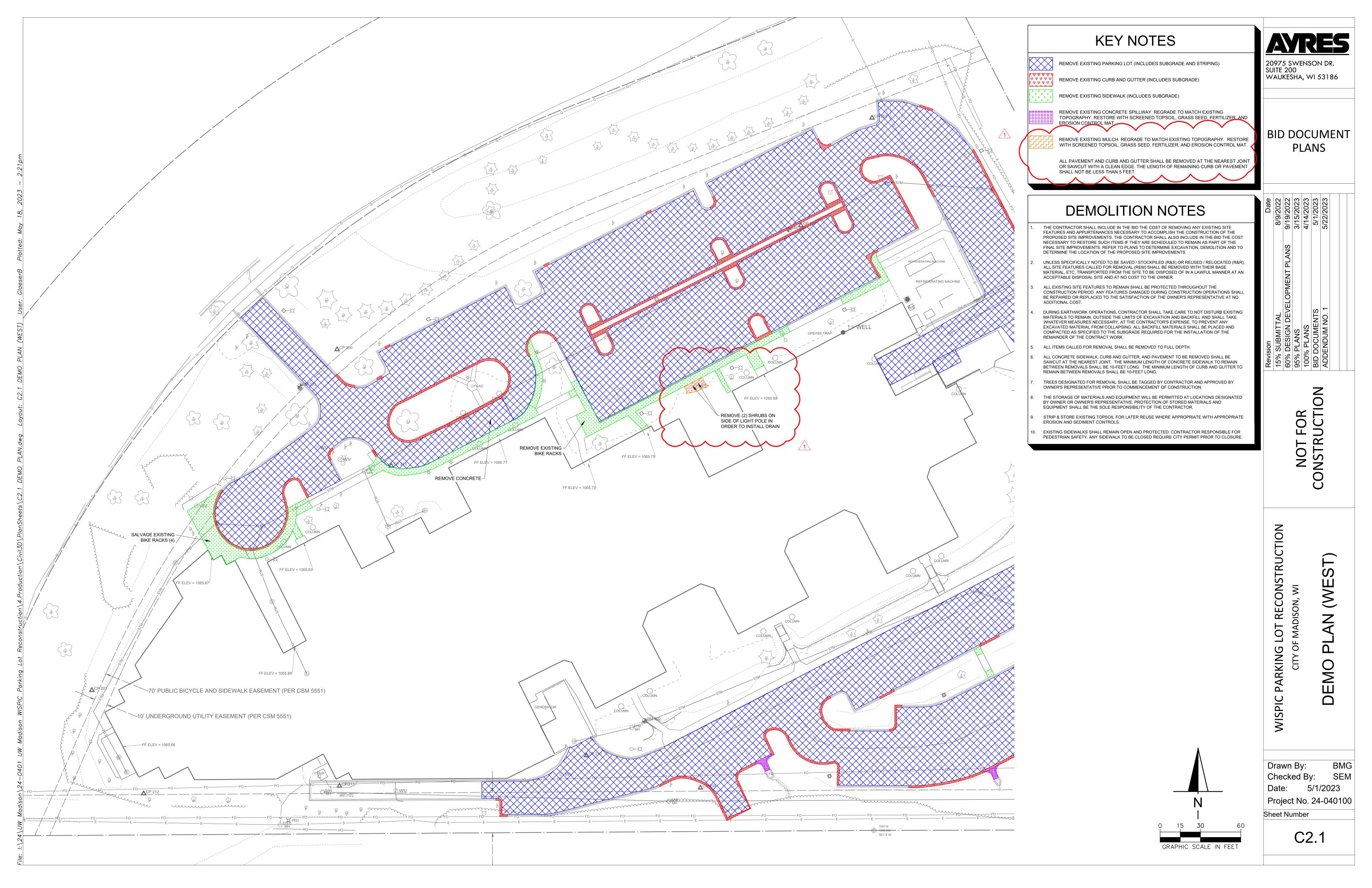
Thoroughly clean all drainage ways, roads, parking lots sidewalks and paved surfaces and remove and dispose all debris and mud.

END OF SECTION

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32 33 34 35 36 37 38 39 40 41 42

43 44

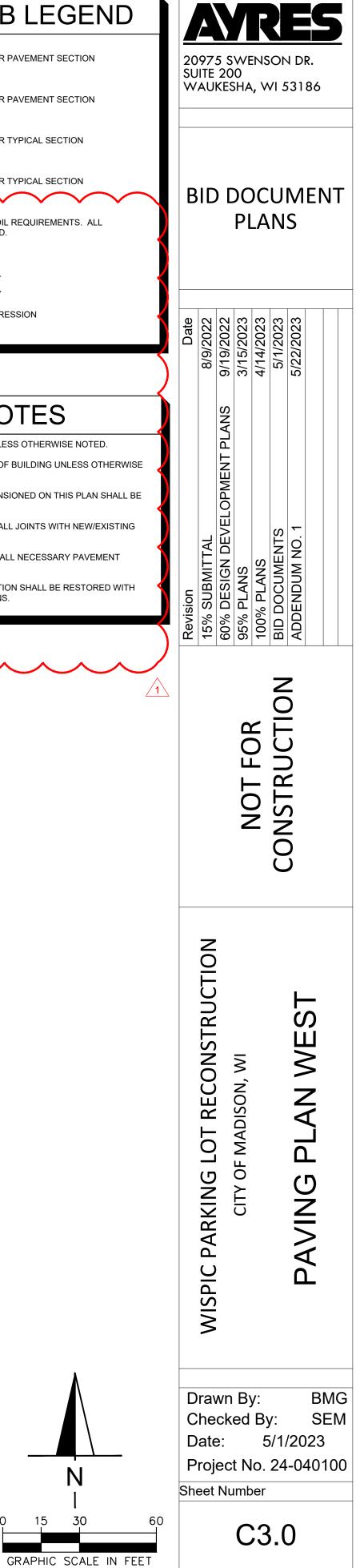




PAVING AND CURB LEGEND ____ ASPHALT PAVEMENT SEE CONSTRUCTION DETAILS FOR PAVEMENT SECTION CONCRETE PAVEMENT SEE CONSTRUCTION DETAILS FOR PAVEMENT SECTION CONCRETE SIDEWALK SEE CONSTRUCTION DETAILS FOR TYPICAL SECTION CONCRETE CURB AND GUTTER SEE CONSTRUCTION DETAILS FOR TYPICAL SECTION LAWN RESTORATION SEE SPECIFICATIONS FOR TOPSOIL REQUIREMENTS. ALL RESTORATION IS TO INCLUDE SOD. $\langle 1 \rangle$ ACCESSIBLE PARKING STALL $\langle 2 \rangle$ VAN ACCESSIBLE PARKING STALL $\langle 3 \rangle$ CONCRETE CURB DRAINAGE WAY $\langle 4 \rangle$ CONCRETE CURB & GUTTER DEPRESSION

GENERAL NOTES

- ALL DIMENSIONS REFER TO THE FACE OF CURB UNLESS OTHERWISE NOTED.
 BUILDING DIMENSIONS ARE TO THE OUTSIDE FACE OF BUILDING UNLESS OTHERWISE NOTED.
- 3. RADII ADJACENT TO PARKING STALL AND NOT DIMENSIONED ON THIS PLAN SHALL BE 3-FEET, TYPICAL.
- 4. CONTRACTOR TO CREATE CLEAN SAWCUT LINE AT ALL JOINTS WITH NEW/EXISTING PAVEMENT CONNECTIONS.
- 5. ADA ACCESSIBLE PARKING STALLS SHALL INCLUDE ALL NECESSARY PAVEMENT MARKINGS AND SIGNAGE AS SHOWN ON DETAIL.
- ALL LAWN RESTORATION IMPACTED BY CONSTRUCTION SHALL BE RESTORED WITH TOPSOIL AND SOD AS NOTED IN THE SPECIFICATIONS.





	PAVIN	G AND CURB LEGEND
		ASPHALT PAVEMENT SEE CONSTRUCTION DETAILS FOR PAVEMENT SECTION
		CONCRETE PAVEMENT SEE CONSTRUCTION DETAILS FOR PAVEMENT SECTION
		CONCRETE SIDEWALK SEE CONSTRUCTION DETAILS FOR TYPICAL SECTION
		CONCRETE CURB AND GUTTER SEE CONSTRUCTION DETAILS FOR TYPICAL SECTION
$\left\langle \right\rangle$		LAWN RESTORATION SEE SPECIFICATIONS FOR TOPSOIL REQUIREMENTS. ALL RESTORATION IS TO INCLUDE SOD.
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	$\langle \overline{3} \rangle$	CONCRETE CURB DRAINAGE WAY
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1	. ALL DIMENSIONS	REFER TO THE FACE OF CURB UNLESS OTHERWISE NOTED.

2. BUILDING DIMENSIONS ARE TO THE OUTSIDE FACE OF BUILDING UNLESS OTHERWISE NOTED.

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2 VAN ACCESSIBLE PARKING STALL 3 CONCRETE CURB DRAINAGE WAY 4 CONCRETE CURB & GUTTER DEPRESSION		Date	8/9/2022	3/15/2023	/14/2023 5/1/2023	1/22/2023
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